

A2
11. (Once Amended) The film of claim 1 wherein the first skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and low density polyethylene.

Sub B3
A3
13. (Once Amended) The film of claim 11 wherein the second skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and polyethylene.

Sub B3
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19. (Once Amended) A method for manufacturing a multi-layer polymeric shrink film comprising the steps of:
(a) coextruding a first skin layer comprising a polymer, a core layer comprising polypropylene, a polymeric modifier, and a hydrocarbon resin, and a second skin layer comprising a polymer;

(b) stretching the film in the machine direction (MD); and

(c) stretching the film in the transverse direction (TD),

wherein the core layer comprises up to about 15 percent weight of the polymeric modifier and up to about 15 percent by weight of the hydrocarbon resin.

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26. (New) The method of claim 19, wherein step (b) comprises stretching the film in the machine direction (MD) at a temperature of 105 °C or less.

27. (New) The method of claim 21, wherein step (b) comprises stretching the film in the

machine direction (MD) at a temperature of 90 °C or less, and wherein step (c) comprises stretching the film from about 6 to about 10 times in the transverse direction (TD) at a temperature below 145 °C.

28. (New) The method of claim 27, wherein step (b) comprises stretching the film in the machine direction (MD) at a temperature of 75 °C or less.

29. (New) The film of claim 1 wherein the modifier in the core layer is selected from the group consisting of atactic polypropylene, syndiotactic polypropylene and linear low density polyethylene,

wherein the first skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, and propylene-butene copolymers, and

wherein the second skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, and propylene-butene copolymers.

30. (New) The film of claim 1 further comprising more than one core layer, wherein each core layer has the same composition.

31. (New) The film of claim 1 having greater than 20% overall area reduction shrinkage at 135°C.